



Defining Excellence Then and Now

MATERIAL CONTENT — STRANDED BEADING WIRE

February 2009

SOFT FLEX® WIRE (All Beading Wire with SFW, SFX, and STW prefixes)

Core:

304 Stainless Steel (an iron carbon alloy including 18% chromium and 8% nickel)
Composed of about 60% recycled material. Soft Flex Extreme strands are plated with 925 Sterling Silver.

Soft Flex and Soft Touch Construction:

.010" Diameters: 7 strands, 1 x 7 construction
.014" Diameters: 21 strands, 3 x 7 construction
.019" Diameters: 49 strands, 7 x 7 construction
.024" Diameters: 49 strands, 7 x 7 construction

Soft Flex Extreme™ 925 Construction:

.014" Diameters: 19 strands, 1 x 19 construction
.019" Diameters: 19 strands, 1 x 19 construction
.024" Diameters: 19 strands, 1 x 19 construction

Coating:

Nylon, Type 11

Spool:

Styrene (vinyl benzene, an organic compound)

Clip:

K-Resin® (Styrene-Butadiene Copolymer)

Lead Free:

All materials and packaging are free of lead.

100% Recyclable:

All SFW, SFX, and STW materials and packaging are recyclable.



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MATERIAL CONTENT — STRANDED BEADING WIRE

February 2009

EXTREME™ FLEX WIRE (All Beading Wire with EXT prefix)

Core:

Proprietary alloy that is free of heavy metals.
Extreme™ Gold wire is plated with 24k Gold.
Extreme™ Silver wire is plated with 925 Sterling Silver.

Extreme™ Flex Wire Construction:

.014" Diameters: 19 strands, 1 x 19 construction
.019" Diameters: 19 strands, 1 x 19 construction
.024" Diameters: 19 strands, 1 x 19 construction

Coating:

Nylon, Type 11

Spool:

Styrene (vinyl benzene, an organic compound)

Clip:

K-Resin® (Styrene-Butadiene Copolymer)

Lead Free:

All materials and packaging are free of lead.

100% Recyclable:

All Extreme™ Flex Wire materials and packaging are recyclable.



A handwritten signature in black ink, appearing to read "Charlie Gregory", is written over the printed name and title below.

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MATERIAL CONTENT — STRANDED HOBBY & CRAFT WIRE

February 2009

ECONOFLEX WIRE (All wire with EFW prefix)

Core: 304 Stainless Steel, an iron carbon alloy including 18% chromium and 8% nickel.
Composed of about 70% recycled material.

.010" Diameters: 7 strands, 1 x 7 construction

.014" Diameters: 7 strands, 1 x 7 construction

.019" Diameters: 7 strands, 1 x 7 construction

Coating:

Nylon, Type 11

Spool:

Spool: HIPS Plastic (high impact Polystyrene)

Clip:

Clear PS plastic (clear Polystyrene)

Lead Free:

All materials and packaging are free of lead.

100% Recyclable:

All Econoflex wire materials and packaging are recyclable.



A handwritten signature in black ink, appearing to read "Charlie Gregory", is written over the printed name and title.

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